

# ENVISION DOORS<sup>®</sup> *by Design*

*“You envision it, we will craft it.”*

## OUR ROOTS



Established in 1994 by brothers, Jim and Tony Knapke. Wood Working by Design (WWBD) was founded with the guiding principle to produce the highest quality, artisan crafted, mill works with unmatched detail and design. Just as importantly, the company’s mission promises to provide clients with the highest level of personal service; including the fastest production turn around and delivery times in the industry — all backed with a 100% customer satisfaction guarantee.



WWBD allows their customers the freedom to design and create unique patterns and trim profiles that other companies will not, or simply cannot, produce.

*When a customer envisions a unique or intricate pattern, the WWBD team masterly machines the tooling to craft their dream trim work into reality. This “You envision it, we craft it” approach and dedication to fulfilling client expectation quickly earned WWBD a distinguished reputation as the regions premiere mill working company.*

Discriminating builders, designers, architects and homeowners alike rely on WWBD to deliver the highest quality custom woodworking products available in the industry today.



As Wood Working by Design continued to expand, they began to distribute doors in order to better serve their clients. Custom door jambs and casing packages were crafted and installed to match the intricate home interior mill works already being designed, produced, and supplied in the Indiana plant. However, it was found that the doors being supplied by manufacturers did not live up to the high quality standards and craftsmanship that was demanded. Also, delivery would sometimes take ten weeks delaying completion of contracted projects. Finding this unacceptable, the decision to manufacture doors was made.

Envision Doors are crafted with the finest materials in the industry today, utilizing solid wood throughout. Doors are engineered on Envision Cad<sup>®</sup> maintaining architectural integrity. CNC technology precision cuts every component to the tightest tolerance allowing intricate details and designs to be produced. Highly skilled artisan craftsmen then assemble the doors paying attention to every detail, assuring the quality standards of Envision Doors are met. ***The parent company’s customer philosophy also guides Envision Doors providing the freedom to design and create unique door panels and profiles.***

Envision Doors will create new tooling if necessary to satisfy the customer’s vision.

***Providing clients with the highest level of personal service, by delivering the fastest production turn around and service times in the industry, and backing it with a 100% customer satisfaction guarantee.***



The end result is quality doors that will last generations; doors truly worth going through.



*Artisan*

A person skilled  
in an applied art;  
a craftsman.



# ENVISION DOORS<sup>®</sup> *by Design*

*At Envision Doors by Design we allow architects, designers, homebuilders and homeowners to achieve door distinction in every room they design, build or call home.*

## WHY ENVISION DOORS

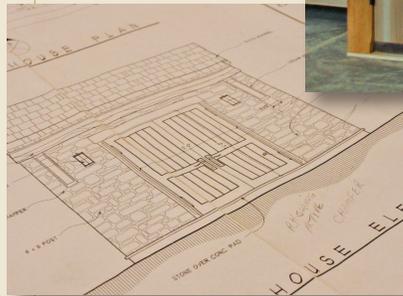
### *Enter Here*

Doors are one of the most important design defining elements in any home or commercial building. A beautiful Envision Door can enrich, enhance and distinguish any space. Our doors are component built. Meaning you can change or alter the rails, stiles and panels to maintain architectural appearance and integrity. No longer should you settle for one piece molded doors, or those cookie cutter designs you see in other company catalogs. Custom *means* custom at Envision Doors. You choose the wood species, width, height and thickness. Select from hundreds of panel and profile combinations, or custom design your own to achieve a truly unique appearance. Personalized options including glass, hardware or metal work can enhance the overall richness of your Envision Door. Again the possibilities are limitless. Make a statement. Allow yourself to stay true to your vision and turn ordinary into

**Your vision is cad drawn, the finest woods selected, the components are machined.**

**Artisan craftsman hand assemble and finish.**

**Personalized options are added to complete your custom Envision Door.**



**State of the art technology interpreted with Old World Artisan Craftsmanship, aided by today's engineering advances, show itself in every detail of every door we craft.**

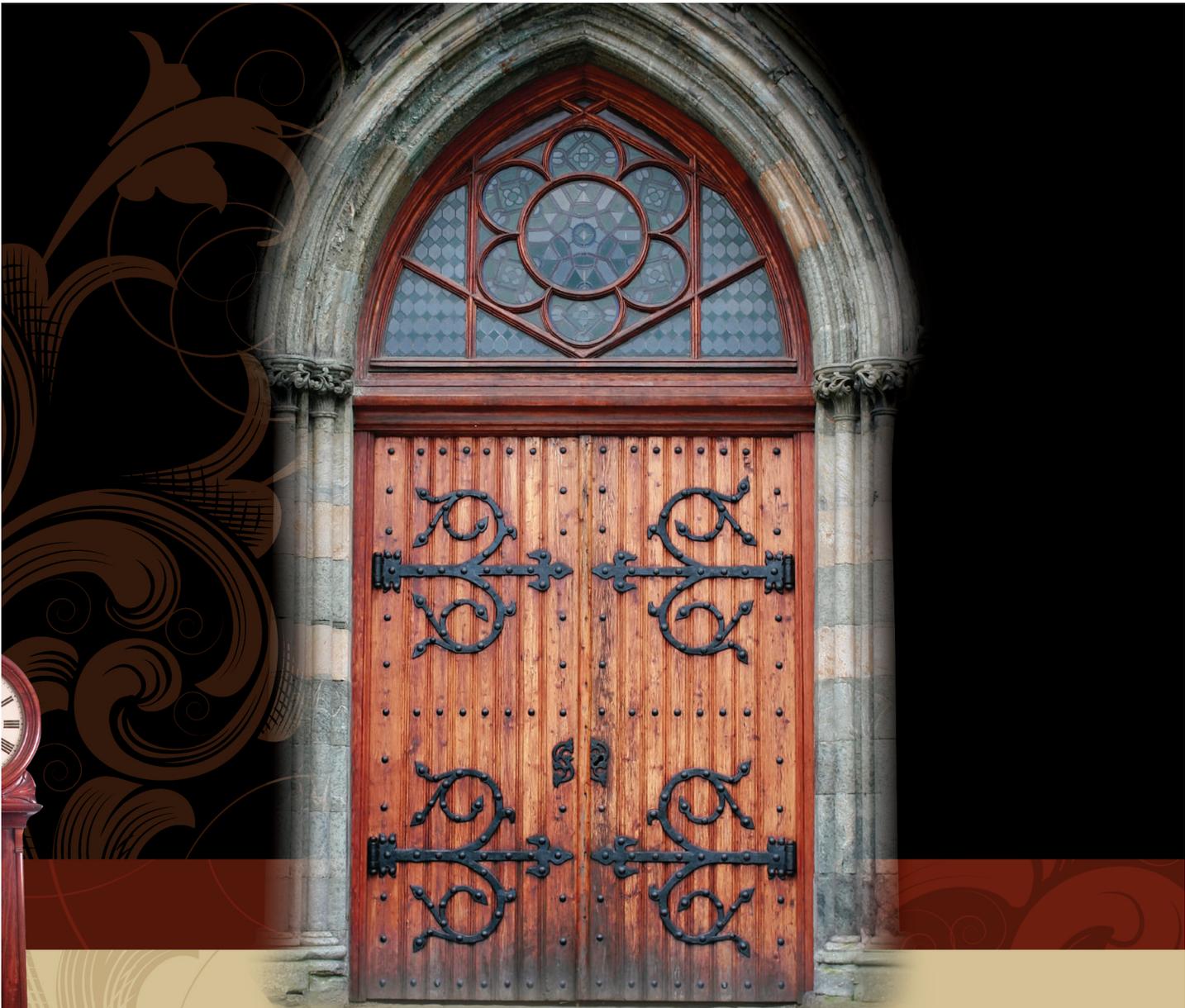


extraordinary, with a totally custom door from Envision Doors By Design.  
**www.  
envisiondoors.  
com**



**A Challenge. Accepted & Delivered** A home builder recently required doors with one species of wood facing one room, and another species of wood facing the other, with different period styles on each side. Every other company told them this was impossible! They sent us a sketch of what they imagined and our team at Envision engineered and produced these unique doors to the delight of the home builder's client.

**www.envisiondoors.com**



# *Inspiration*

Arousal of the mind to special  
unusual activity or creativity.

# ENVISION DOORS®

*by Design*

*Envision Doors is dedicated to creating the finest crafted doors offered in the industry today.*

## ENVISION DOORS

### *Unique Designs*

#### **Engineered Quality!**

Envision Doors are all technically drawn on Envision cad®. This process insures you of the highest quality engineered door systems in the industry today. Remember with this system we can create any design your mind can imagine.

Sharing the design process, Envision Doors by Design® works closely with each customer to create custom doors of unique patterns and profiles, providing options as wide and wild as the imagination.

If necessary, we masterly machine new tooling to create the door of your dreams.

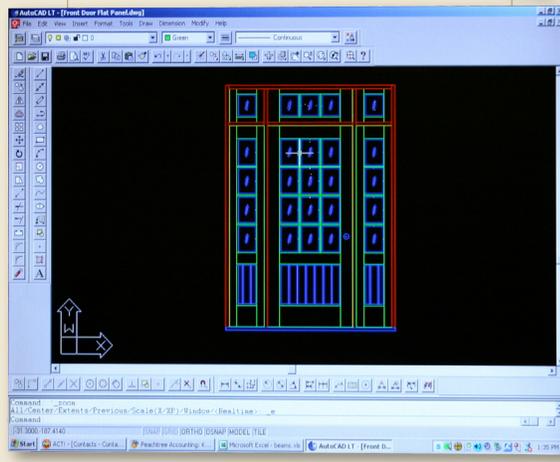
***Envision Cad. From a magazine page to computer technology. Enhancing and adding on a design as we build your custom door.***



Actual inspiration for a client's door from a magazine page.

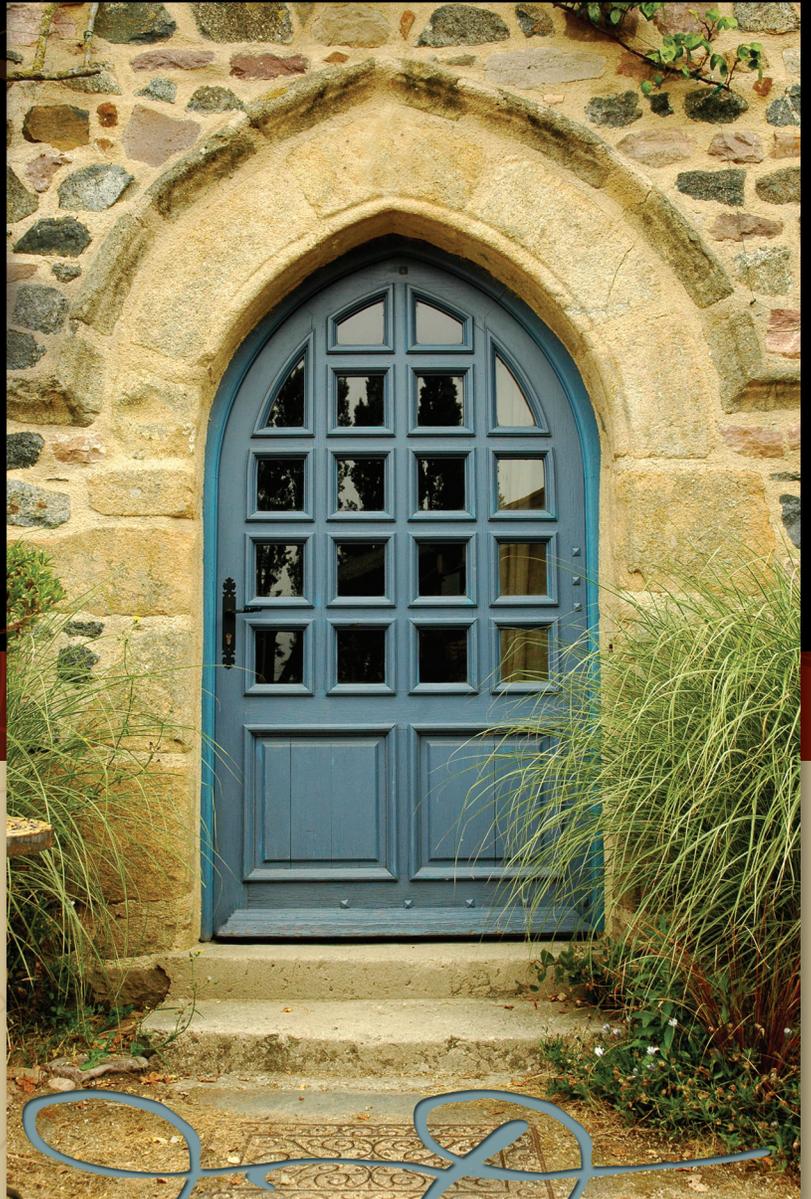


Unfinished construction phase of the magazine inspired door.



It Begins with a Vision.  
 If you have drawn your idea on a napkin, have a torn image from a magazine, we can create a cad drawing and build the door you envisioned.

**Toll-Free 1.888.356.DOOR } Todd J. Hardcastle: National Sales Manager**  
**P/F: 260.639.3475 W: www.envisiondoors.com } 14525 Bruick Drive } Hoagland, IN 46745**



*Unprecedented*

Without previous instance;  
never before known or experienced.

# ENVISION DOORS<sup>®</sup>

*by Design*

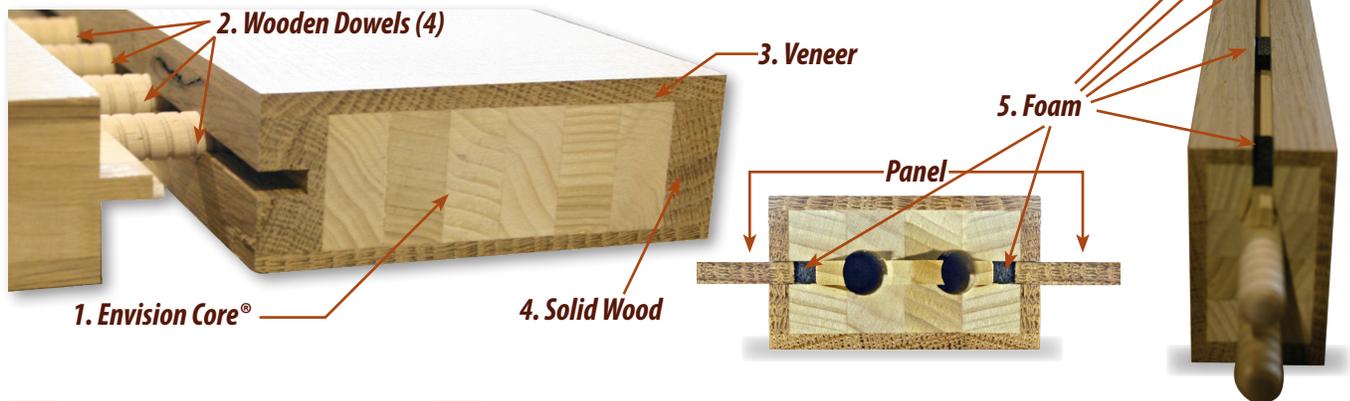
## DOOR ANATOMY

*Designed With Unprecedented Quality. To the Core...*

At Envision Doors by Design a quality built door that will last for generations starts like any exceptional quality product should, a solid foundation. Envision Doors use a solid wood core. Many door manufacturers use particle board or other composite materials for

their door cores in order to cut cost and speed production. All Envision Doors contain wood dowels to gain additional strength while many companies skip this vital step. When it comes to wood veneer, thicker is better, don't settle for mediocre thin veneer.

Our competitors sacrifice quality in hopes that customers will not see, feel, hear or question the difference. At Envision this is simply not acceptable. Demand more, especially for one of the most visibly used features in your home.



**1. At the heart of every Envision door is a solid poplar wood core we call Envision Core<sup>®</sup> engineered for stability and strength utilizing directional stability craftsmanship.** If you're thinking about a solid wood door we can do that also, or you can option for Envision Species Core<sup>®</sup> which is species specific to whatever door veneer you select. For instance, you chose Walnut for the veneer, your core would also be Walnut. Resulting in a one species solid wood door, but engineered with the stabilizing benefits of Envision Species Core<sup>®</sup>.

**2. Another key quality build difference within an Envision Door is the use of wooden dowels, these dowels play a vital role in door strength and longevity.** Because our doors are component manufactured and hand assembled, dowels are used where ever rail, stile and muntin's fit together. Bottom rails of every door utilize eight dowels for additional strength, most door designs have a minimum of twenty four dowels, a difference you will feel.

**3. Finish veneers are 3/16" thick and are hand selected for each door, to ensure the highest quality finishing veneers in the industry.**

Thicker veneers ensure the durability, value and life of your door.

**4. Hinge stiles are solid wood to the Envision Core<sup>®</sup>** Assuring superior screw holding capability for hinging and metal work. It also increases door rigidity.

**5. Envision Foam cushions keep panels positioned properly to allow for natural expansion and contraction of wood.** These aid in prevention of panel rattle and are spaced 4 inches apart in all panel slots.



# *Distinction*

A distinguishing quality or characteristic.



Please note— due to photographic methods, printer clarity and color, the natural variation of wood samples depicted here is not a guarantee of the matched finished product.

# ENVISION DOORS<sup>®</sup>

*by Design*

## WOOD SPECIES / Standard Selection



> #01AR  
**Alder**



> #02KA  
**Knotty Alder**



> #03CY  
**Cherry**



> #04HY  
**Hickory**



> #305JA  
**Jatoba**



> #06WHM  
**White Hard Maple**



> #07CR  
**Cedar**



> #08WO  
**White Oak**



> #09QWO  
**Quartersaw White Oak**



> #10RO  
**Red Oak**



> #10PE  
**Pine**



> #11RD  
**Redwood**



> #12WT  
**Walnut**



> #13PR  
**Poplar (Paintable)**



> #14MDF  
**MDF (Composite)**

### *Distinction Starts with Selection*

Many door companies claim to be custom and give their customer's choices. Most companies limit your selection to four or five wood species. Envision Doors has selected 14 of our more popular wood species that customers have asked for and we have delivered. If you would like a unique wood

species choice not pictured here, we will simply go out and get it. Mixing two or three species of wood on the same door, not a problem. Each piece of wood is hand selected to ensure that the doors maintain a consistent look and design integrity.

We also offer custom finishing

options to allow you to bring out the natural beauty of your wood choice. Envision Doors can custom match the door finish to compliment your custom mill work throughout a project. Remember, at Envision Doors by Design, custom truly means custom.

[www.envisiondoors.com](http://www.envisiondoors.com)



# *Ingenuity*

Cleverness or skillfulness  
of conception or design.



# ENVISION DOORS®

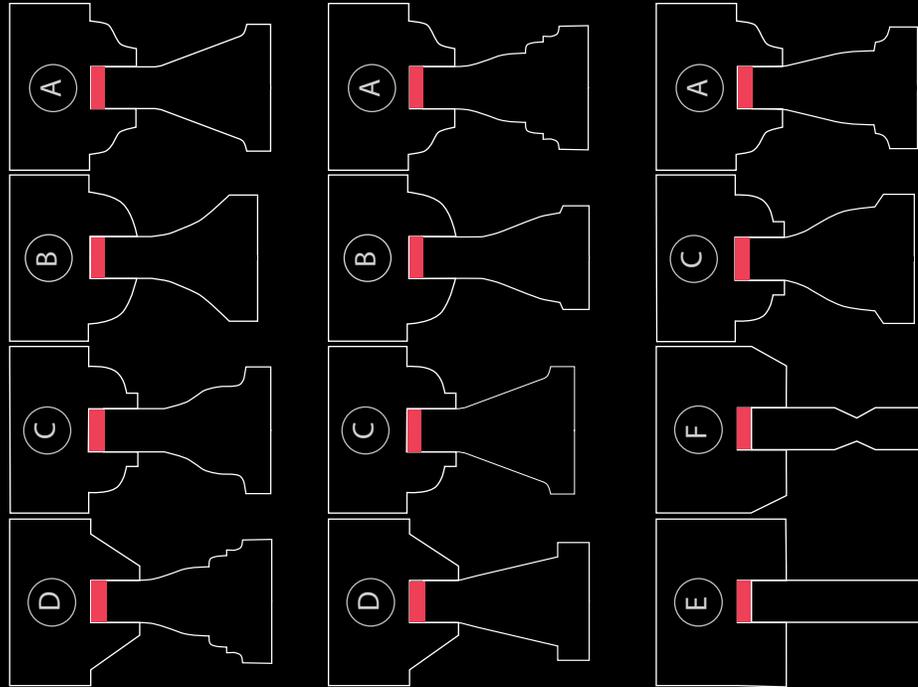
*by Design*

## DOOR PROFILES AND PANEL INSERTS

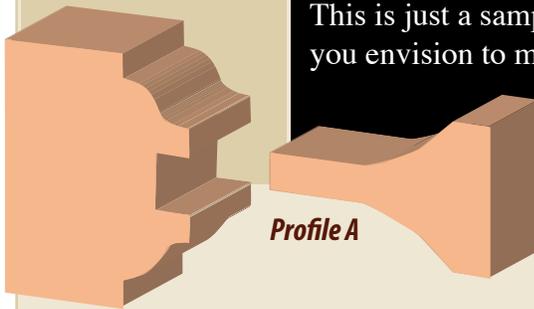
### OPTIONS

**No Boundaries. Pure, Infinite Ingenuity of Your Design.**

Shown at the Right are just a few of the profiles and panel inserts available. What you envision can readily be drawn on our cad. Ultimately the selection is limitless. Simply send us a drawing and we'll provide you with an Envision Cad® proof, complete with detailed specifications. Once approved we can have the tool machined to create your exclusive door design.

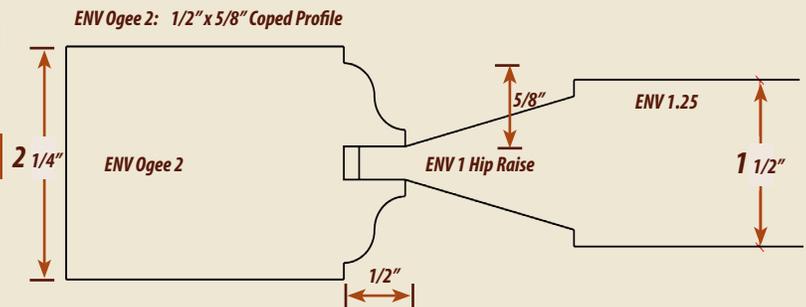


Envision Doors have interior foam cushions (Indicated in red) installed in each profile slot before a panel is installed. This is just a sampling, the possibilities are endless. We can machine whatever you envision to make your designs extraordinarily unique.



**Make ordinary, EXTRAORDINARY.**

Nothing is more impressive than a Envision custom 2 1/4" thick hardwood door. (Our common sizes are 1 3/8" and 1 3/4")



Architects and Designers please visit our web site to view our entire collection of panel and profiles in scale versions in PDF format at [www.envisiondoors.com](http://www.envisiondoors.com)



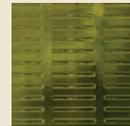
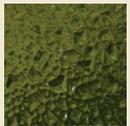
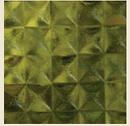
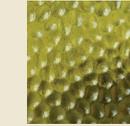
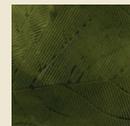
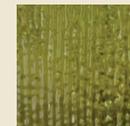
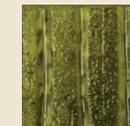
# Unique

Having no like or equal;  
unparalleled; incomparable.



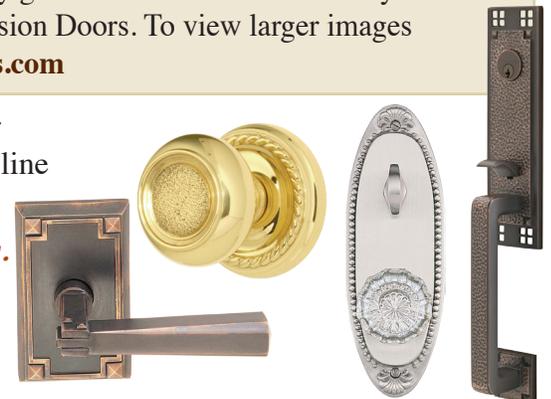
# ENVISION DOORS<sup>®</sup> *by Design*

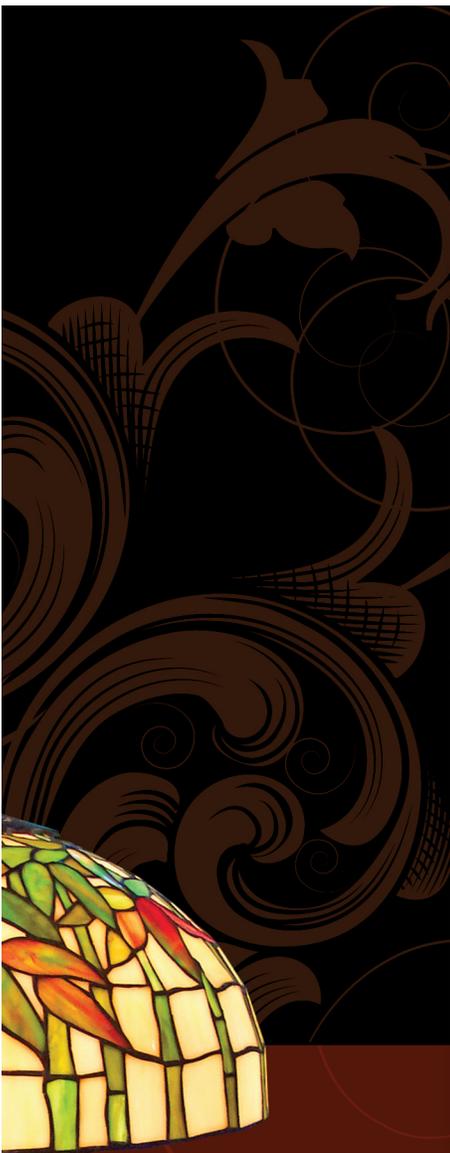
## FINISHING TOUCHES

							
> <b>Marbella</b>	> <b>Master Carre</b>	> <b>Master Ligne</b>	> <b>Master Ray</b>	> <b>Super Chip</b>	> <b>Glue Chip</b>	> <b>Contora</b>	> <b>Rain</b>
							
> <b>Bamboo</b>	> <b>Krystal Flutex</b>	> <b>Rayado</b>	> <b>Cotsworld</b>	> <b>Digital</b>	> <b>Flemish</b>	> <b>Morisco</b>	> <b>Oak</b>
							
> <b>Pelerine</b>	> <b>Sparkle</b>	> <b>Stipployte</b>	> <b>Taffeta</b>	> <b>Seeded</b>	> <b>Warwick</b>	> <b>Yacare</b>	> <b>Arctic</b>
							
> <b>Austral</b>	> <b>Autumn</b>	> <b>Chantilly</b>	> <b>Charcoal Sticks</b>	> <b>Everglade</b>	> <b>Florielle</b>	> <b>Krystal Hammered</b>	> <b>Krystal Industrex</b>
							
> <b>Mayflower</b>	> <b>Minster</b>	> <b>Satin</b>	> <b>Sycamore</b>	> <b>Berman Aquí</b>	> <b>Berman Esto</b>	> <b>Berman Etre</b>	> <b>Berman Ima</b>
			Choose from over 40 Coastal Glass <sup>®</sup> designs for interior and exterior applications. Please verify glass thickness and availability in insulated glass with Envision Doors. To view larger images visit <a href="http://www.envisiondoors.com">www.envisiondoors.com</a>				
> <b>Reeded</b>	> <b>Machine Antique</b>	> <b>Mirror</b>					

**EMTEK<sup>®</sup>** Envision Doors feature EMTEK hardware for pre-hung door applications. See the complete line offered on our web site at [www.envisiondoors.com](http://www.envisiondoors.com).

*Envision Doors wants to provide you with personalized options. If you have antique leaded glass, hardware, metal work or other items, we can incorporate them into your personal custom designed door creating an heirloom finished piece.*





*Exclusive*

Limited to the object or objects designated.

# ENVISION DOORS *by Design*

## DOOR SELECTION AND DESIGNER SPECIFICATIONS

**Envision Your Door Today. It's Simple!**

**1. Select Interior/Exterior** \_\_\_\_\_

**2. Select Design** \_\_\_\_\_

*Feel free to sketch out your design below.*

**3. Select Species** \_\_\_\_\_

*Refer to page 4.*

**4. Select Thickness** \_\_\_\_\_ **5. Select Height** \_\_\_\_\_ **6. Select Width** \_\_\_\_\_

*• Common Door Thickness: 1 3/8"-1 3/4"-2 1/4" • Height: 7'-8' • Width: 30"-36" or Customize 4-5-6.*

**7. Select Core** \_\_\_\_\_

*Envision Core®, Envision Species Core® or Solid Wood.*

**8. Profiles** \_\_\_\_\_ **9. Panels** \_\_\_\_\_

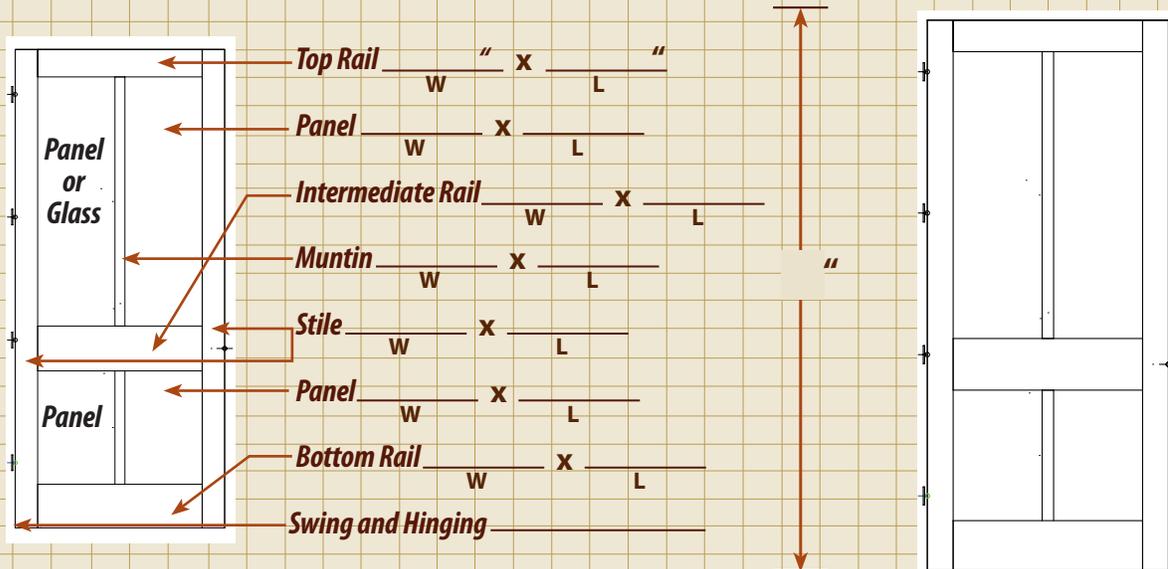
*Refer to page 6 for in stock profile and panel designs or we can machine a new tool for your design.*

**10. Select Glass** \_\_\_\_\_ **11. Select Hardware** \_\_\_\_\_

*Refer to page 7.*

**12. Select Finish** \_\_\_\_\_

*Unfinished, finished, primed.*



Use this area to create your exclusive door. Radius tops, multiple panels, glass, or metal work. Use your imagination and set yourself apart from the ordinary. Simply fax, email or mail your designs to the address listed below to our Envision Cad® engineer.

**Email: [Info@envisiondoors.com](mailto:Info@envisiondoors.com)**

**Toll-Free 1.888.356.DOOR } P/F: 260.639.3475 W: [www.envisiondoors.com](http://www.envisiondoors.com)**



# *Antiquated*

To design or create in an antique style; cause to appear antique.

# ENVISION DOORS® *by Design*

## ARCHITECT AND DESIGNER APPLICATIONS

### *Stay True to Your Vision*

There really is no need to search through endless books and catalogs trying to find exterior doors, interior doors, out building doors, gates, finish trims, stair parts, railings, beams, and other unique wood pieces you're looking for to complete your materials list.

Envision Doors by Design & Wood Working by Design can partner with you providing you the high-



est quality finish wood products in the industry today. This will also allow your designs to stay true to your vision, providing continuity and consistency in wood quality and

***New beams that take on an Antiquated resemblance. Hand hewned by our craftsman.***



tones, design styles and details, and overall project finish quality.

Utilizing multiple sources for your wood products, not only makes it difficult to maintain consistent quality and design integrity; it can lead to major delays for the contractors at the job site. Personalized service is our commitment; we will work closely with you in every step of the process, providing you with cad drawings, pictures, product samples,



production updates and what ever else you may require to assure 100% customer satisfaction.

### **Our Version of "Green"**

With the green movement sweeping the country, it's easy to forget the fact that wood is still the best renewable resource available for you to chose when it comes to your design, it poses qualities that fiberglass, steel, mdf and other materials can not duplicate including warmth, longevity, and beauty. A high quality wood door is everlasting, this is still evident in buildings hundreds of years old through out the world. If required we can craft your doors using certified woods from certified suppliers that will qualify for LEED Credits. We can also source reclaimed wood from old buildings to craft your doors or trims from these authentic materials to qualify for LEED credits.



**No Boundaries. Pure, Infinite Ingenuity of Your Design. We have Over 3000 Architectural Mouldings to Choose From.**

### **Aiding in the Design Process. A Source of Inspiration.**

Our architectural catalog of mouldings, can also be a beginning source for your inner artist. With thousands of profiles to select from you can combine multiple mouldings to create distinct designs to set you apart from everyone else.



***These five mouldings were combined to create a distinct Architectural design.***

**Architects and Designers can order our Catalog with over 3000 architectural mouldings by calling Toll-Free 1.888.356.DOOR or by viewing it online in PDF format at [www.envisiondoors.com](http://www.envisiondoors.com)**



# Timeless

Without beginning or end;  
eternal; everlasting.



# ENVISION DOORS<sup>®</sup> *by Design*

## DELIVERING THE GOODS

### *Deliver the Promise Home: Care / Handling*

**Shipping:** Great pride has been taken to artisan you the highest quality doors available. Your doors have been packaged to limit the possibility of damage in shipment. Please inspect your doors upon arrival to assure no damage has occurred in the shipping process.

**Care and Handling:** Proper care, storage, and installation are critical steps in preserving the quality appearance and maintaining the warranty coverage of your Envision Doors.

**Door Storage:** Envision Doors should be stored on a flat surface in a dry, well ventilated area until installation. Doors should be center supported when doors are stored horizontally on pallets.

**Field Finishing:** Depending on which finishing option you have chosen finished, primed or unfinished your doors will require different levels of preparation.

**Finished:** Envision doors have been finished with the finest high-end finishing process in the industry, and



require no prep work to be installed.

**Primed:** Envision doors will need to be lightly sanded before applying finishing paint; all six sides of door should have a finish coat applied before installation

**Unfinished:** Envision doors will need field preparation before priming and finishing; doors should be sealed and finished by a professional finisher before installation. All six sides of an Envision Door including tops and bottoms must be sealed and finished prior to installation.

**Warranty:** Envision Doors by Design are crafted to the highest quality standards in the industry.

• *Doors include a limited lifetime warranty against defect in workmanship and materials.*

• All other materials are warranted to be free from defects that would render it unserviceable for its intended use, for one year from shipment date.

• Variations in color and texture of wood are not considered defective.

**Delivery Promise:** From the time your door order is received in the plant until arrives at your site, is promised to be 14 days or less.



\*We will communicate to you if this cannot be achieved due to the complexity of your order or request for special, non-stock components.

#### **Policies and Terms:**

- All sales are C.O.D. unless pre-approved by our credit department.
- Early payments are subject to a cash discount.
- Credit sales are due 30 days from the date of invoice.
- Any account over 30 days is subject to a 1 1/2% service fee.
- Any account over 60 days will not receive shipment until account is current.

**Returns:** • Prior approval is required from Woodworking by Design for all return merchandise.

- Defective or damaged-in-shipment products will be exchanged or credited.
- Any material that is modified is non-returnable.
- Custom-made products are non-returnable.



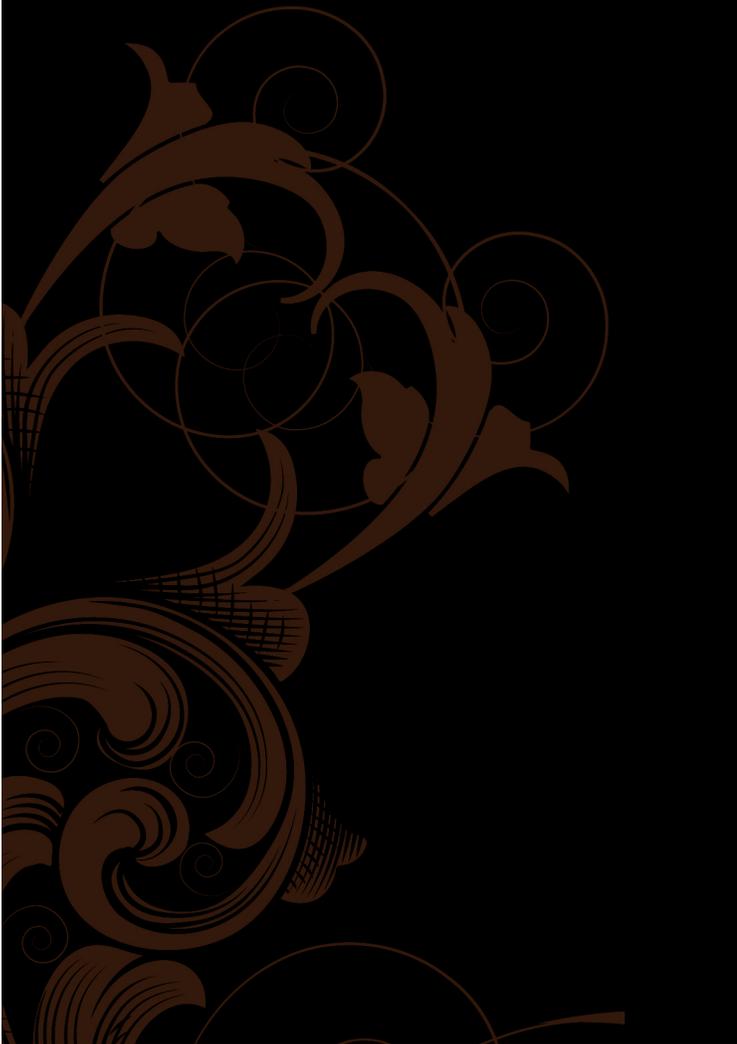
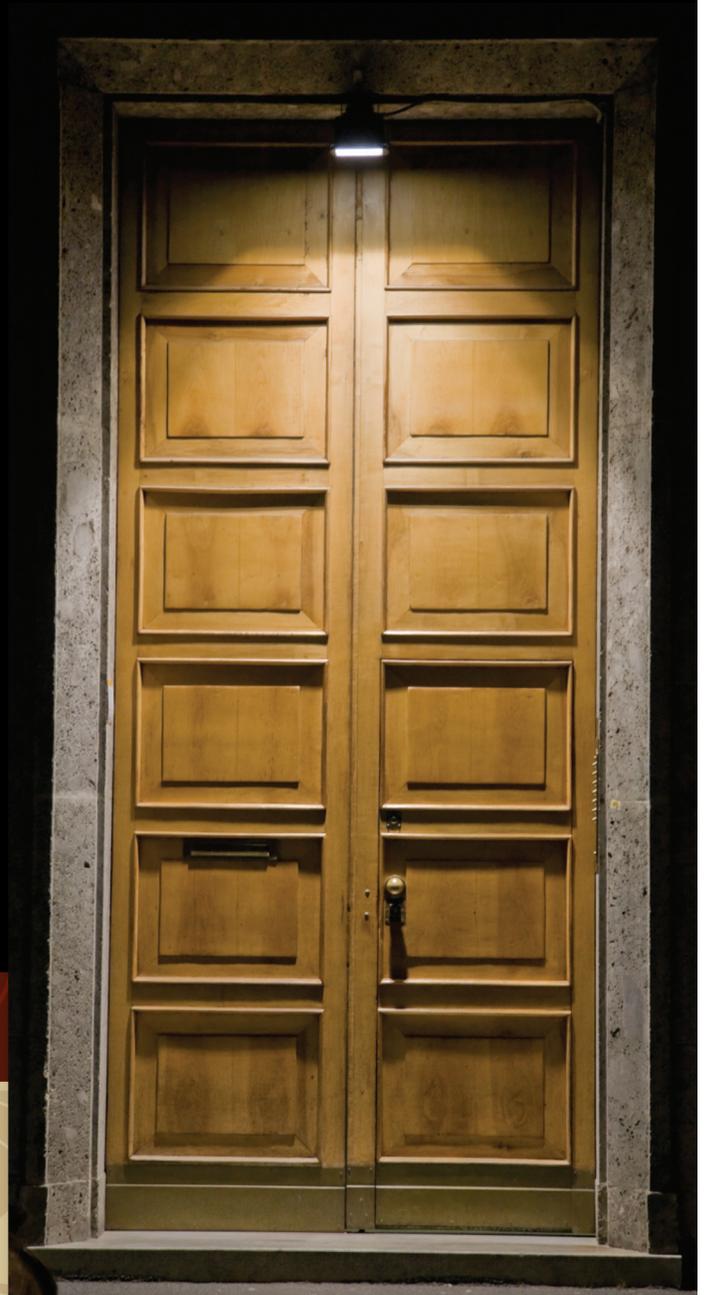
ENVISION DOORS®  
*by Design*

*Doors Worth Going Through®*

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# *Envision*

To picture in the mind; imagine.

ENVISION  DOORS<sup>®</sup>  
*by Design*



*Doors Worth Going Through<sup>®</sup>*